



HIGH RELIABLE THERMOELECTRIC COOLING MODULES

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• Information is given on the increased reliability Peltier modules Altec-028, Altec-029.

• The modules are intended for providing the necessary temperature modes in various-purpose cooling products.

 \bullet The modules are a refinement of the well-known and widely used module with the size of ceramic plates 40x40 mm

• The modules offer improved reliability as compared to conventional modules 40x40 mm owing to special electric connection of elements. The reliability increase is from 80 to 350 times.

• The modules have about the same price as the conventional modules 40x40 mm.

• The modules have been created on the basis of recent technological achievements of Institute of Thermoelectricity,

• The modules have been designed on the basis of up-to-date theory of thermoelectric modules reliability developed by Institute of Thermoelectricity.

• In the design of the modules use was made of the results of extensive reliability tests of modules carried out by Institute of thermoelectricity during recent 25 years.

• The technologies of Institute of thermoelectricity have been marked by the International Golden Prize "For Technology and Quality".

- The modules utilize high-quality ceramic plates made of Al₂O₃.
- The modules utilize connecting copper plates with anti-diffusion coatings.

• The modules utilize high-quality home-made thermoelectric materials based on *Bi-Te-Se-Sb*, to provide a high thermoelectric figure of merit combined with increased mechanical strength of material.

 \bullet The modules utilize efficient multi-layer anti-diffusion barriers 25 μm thick, to provide high reliability and long service life,

• The modules utilize plastic connecting solders of controlled thickness, to provide high module resistance to cyclic temperature effects.

• The modules utilize highly efficient silicone sealants that were successfully tested under conditions of outer space, increased humidity, etc.

• The basic module parameters

Module type	Dimensions, mm					0.14	
	а	b	с	U _{max} , V	I _{max} , A	Q _o , vv	$\Delta I_{max}, K$
Altec-028	40	40	3,8	7,4	12	54,5	72±2
Altec-029	40	40	3,8	3,6	24	53,7	72±2



Fig.1. Diagram of thermoelectric module

1-electric conductors; 2-cold ceramics; 3-hot ceramics;

 T_c -temperature of external surface of ceramic plate without conductors l;

 T_h – temperature of external surface of ceramic plate with conductors l;

- *U_{max}* maximum operating pressure,
- Imax maximum operating current,
- Q_o maximum cooling power at 300 K,
- ΔT_{max} maximum temperature difference at hot ceramics surface temperature T_h = 300 K ,
- *l* the length of conductors 150mm,
- l_{o} the length of the non-insulated part of conductors 10 mm,
- operating temperature range 200 420 K.

• Additional module parameters and information on the reliability are sent at the customers' request.

- The characteristics of modules are attached.
- The prices for modules are sent at the customer's request.

Orders for modules and additional information:

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Additional information can be found on the page in Internet

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Characteristics of thermoelectric module Altec-028



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